

Assembly Guide for **Stocon R8 Combination Trigger**

Dear Buyer,

Congratulations on your purchase of this high-quality product from our **Stocon CUSTOM SHOP**.

First, remove the trigger unit from the action.

Then remove the magazine compression spring by pulling it upwards (Image 1).

Remove both screws holding the trigger guard in place using a Torx TX10 screwdriver (Image 2).

When the trigger guard has been removed from the trigger unit, use a 2 mm mandrel to remove the fastening pin for the original trigger and remove the original trigger from the guard (Image 3) and the small compression spring from on top of the trigger.

Hold the trigger unit upside down and mark the drill hole through which the trigger resistance will later be adjusted. The dimensions are given in Image 4. Drilling diameter is 2.5 mm.

Insert the accompanying compression spring in the blind hole on the underside of the trigger (Image 5).

Place the **Stocon R8 Combination Trigger** in the trigger guard (this is easier with the trigger depressed) and fasten it with the 2 mm centrepin you removed earlier (Image 6).

Put the trigger guard back in the trigger unit and screw both Torx screws back in place.

The trigger weight can now be conveniently adjusted with the 0.9 mm Allen wrench.

After you have set the desired trigger weight, we recommend that you secure the screw with e.g. Loctite.

The **Stocon R8 Combination Trigger** is now ready for use!

The procedure might seem slightly complicated, but if you read through the instructions one or two times and then get to work, you will have no problems.

We wish you happy hunting with our **Stocon R8 Combination Trigger**.

Your Stocon CUSTOM SHOP Team

You will need the following tools for correct assembly:

- 0.9 mm Allen wrench (included)
- Torx screwdriver TX10
- 2 mm mandrel
- Caliper
- Marking awl
- Drill press

